

## SatPax® 670-R

Pre-wetted 55% Cellulose / 45% Polyester Nonwoven Cleanroom Wiper

SatPax® 670-R combines Dux® 670 nonwoven wipers composed of a hydroentangled nonwoven blend of 55% cellulose and 45% polyester with a high saturation level of 70% IPA and 30% DI water. This pre-wetted format provides a cost

effective and easy to use solution versus traditional bulk handling of solvents, maintenance of squirt bottles and inconsistent wetting and cleaning associated with wetting a dry wiper. A high solution saturation level of 60%

makes SatPax® 670-R ideal for regulated applications or applications requiring higher solution levels delivered to the surface.



### Key Attributes

- 55% cellulose / 45% polyester hydroentangled nonwoven blend
- No chemical binders in base material
- Pre-wetted with consistent 70% IPA/ 30% DI Water to a high saturation level of 60%
- Re-sealable solvent resistant packaging
- Wipers in c-folded configuration for single withdrawal

### Benefits

- Low extractables and fiber and particle counts
- Smooth and durable with good wet strength
- Reduces alcohol usage and preparation / handling costs
- Reduces VOC emissions
- Increases cleaning efficiency
- Increases cleaning protocol consistency

### Environmental

- Reduces VOC (Volatile Organic Compound) emissions
- Complies with RoHS and pre-registered under REACH

### Other Class 5 and above Pre-wetted wipers

- SatPax® 1000
- SatPax® 550

### Applications

- Designed for use in ISO Class 5 and higher cleanroom environments and USP <797> applications.
- Designed for use in wet cleaning of critical surfaces where control of flammable solvents and flammable solvent concentrations is required
- Final cleaning of surfaces or products prior to manufacturing or packaging
- High saturation level is ideal for removing cleaning and disinfecting residues in regulated environments
- Meets AMS 3819C requirements, Class2, Grade A, Form 1
- Meets AMS 3819C requirements, Class2, Grade A, Form 2

### Alcohol Mixtures

Alcohol / DI Water mixtures can be varied to fit the customer requirements. Typical mixtures are 70/30 and 9/91 IPA/DI Water.

### Saturation Levels

The amount of solution contained in each wiper can be varied according to customer requirements. Higher saturation levels apply more solution to the surface during cleaning.

### Sterile Validated Option

For aseptic processing areas, the same wiper material can be provided in a gamma irradiated validated sterile to a 10<sup>-6</sup> sterility assurance level.

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Contact: Tel 1 800 242 7000 / 1 413 528 2602  
info@berkshire.com

Americas	Tel 1 413 528 2602	Fax 1 413 528 2614	info@berkshire.com
Europe	Tel 44 (0) 870 757 2877	Fax 44 (0) 870 757 2878	enquiries@berkshire.uk.com
SE Asia	Tel 65 6252 4313	Fax 65 6252 4312	enquiries@berkshire.com.sg
Japan	Tel 81 3 5827 2380	Fax 81 3 5827 2382	master@berkshire.co.jp

## Technical Data (In Dry State)

Attribute		Units	Value	Test Method
<b>Basis Weight</b>		g/m <sup>2</sup>	<b>68.0</b>	TAPPI T-410
<b>Caliper</b>		µm	<b>264</b>	TAPPI T-411
<b>Fibers</b>	≥100µm	fibers/cm <sup>2</sup>	<b>160</b>	IEST-RP.CC004.3, Sec 6.1.3 / Sec 6.2.2
<b>Particles</b>	≥0.5µm	x10 <sup>3</sup> /cm <sup>2</sup>	<b>10</b>	IEST-RP.CC004.3, Sec 6.1.3 / Sec 6.2.1
<b>Sorbency</b>	Capacity	mL/m <sup>2</sup>	<b>320</b>	IEST-RP.CC004.3, Sec 8.1 modified / Sec 8.2 modified
	Efficiency	mL/g	<b>4.7</b>	
	Rate	seconds	<b>2</b>	
<b>Non-Volatile Residue</b>	DI Water	g/m <sup>2</sup>	<b>0.028</b>	IEST-RP.CC004.3, Sec 7.1.2
	IPA	g/m <sup>2</sup>	<b>0.0038</b>	
<b>Ions</b>	Na <sup>+</sup>	ppm	<b>62</b>	IEST-RP.CC004.3, Sec 7.2.2
	K <sup>+</sup>	ppm	<b>5.9</b>	
	Ca <sup>++</sup>	ppm	<b>22</b>	
	Mg <sup>++</sup>	ppm	<b>5.0</b>	
	Cl <sup>-</sup>	ppm	<b>31</b>	

### Notes:

- Technical data represented in this table are typical values at the time of publication. These should not be used as product specifications.
- Due to differences in test methods applied and equipment utilized by different wiper manufacturers, valid product comparisons may only be obtained through side-by-side testing in the same test facility, under similar conditions
- Third party testing can be performed upon request

## Order Information:

Product	Number	Size	Shts/pk	Pks/cs	IPA/DI	Saturation	VOC % by	Style
SatPax® 670-R	SPX670R.001.12	9x9" (23x23cm)	75	12	70/30	60%	44%	C-fold

## Other Berkshire Products



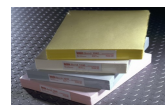
**Wipers**



**Glove Liners**



**Mop Systems**



**Documentation Systems**



**Face Masks**



**Swabs**